DEPARTMENT OF ECOLOGY State of Washington

State of Washington Department of Ecology

Cruise Ship Memorandum of Understanding, Cruise Operations in Washington State Inspection Report

Northwest Regional Office

P.O. Box 330316 Shoreline, WA 98133

Phone: (425) 213-4230

Washington Gtate inspection Report											
Inspection Date		-			County Receiving					Ecology Inspector	
June 7, 2024					King	Marine Waters			Evan Dobrowski		
Entry Time 9:00AM		Phot	os Taken	Samp	les Taken	Inspection Announced		Disch	Discharges to: Surface Water		
Exit Time 11:30AM Yes No Ye					s ⊠ No ⊠ Yes □ No			☐ Grou	☐ Ground Water ☐ Dewater ☐ POTW		
Name and Location of Site Inspected: Additional Participants/Inspectors:											
	EBRITY EDGE	, Celebr	ity Cruises/	'Royal (Caribbean	Cruises Ltd.		Cody E	nnis, E	cology	
Pier								David F	uiimoto	Dort of Spottle	
	tle, Washingtor ite Representativ		me/Title/Pho	ne/e-ma	nil			David F	ијинотс	o, Port of Seattle	
	gios Efthymiou										
_	onsible Official(s	-						Other Fa	-		
	n Hanley, Mar	nager, E	:nvironme	ntal Re	egulatory	Compliance	e &			ide to John Hanley on	
	ainability al Caribbean (^ruicae	l td					May 23,			
,	o Caribbean V			3132				_	Flag - Malta IMO # 9812705		
	anley@rccl.com	•	, 0								
	·				Section A	: Areas Eva	luated				
\boxtimes	Black/Gray Wastewater System		Residual S	Solids	⊠ Rec	ords/Reports	⊠ v	azardous /aste/ Solid /aste	\boxtimes	Sampling/Monitoring	
\boxtimes	Discharge Locations	⋈	Operation Maintenar			lge Handling/ oosal	⊠ c	ily Bilge Water		Other	
					harging ≥	1nm from E	Berth an	d ≥ 6 Knots	Only	[2.1.3(A)]	
	Schematics Mat	ch Black	/Gray Wastev	water							
	Operations as [Described	in Submitted								
	Documentation										
	Daily 24-hour Continuous Monitoring for Turbidity or Equivalent Monitoring										
	Turbidimeter or Equivalent Monitoring Equipment Functioning Properly										
	Auto Shut Down or Operational Controls to Insure System Shut Down if High Turbidity Occurs										
	Turbidity or Equivalent:										
	Last Calibration	:									
	Trigger Level fo	r Early A	larm:		/ A \Trigge	er Level for Shu	rdown:	2/4/18	411		
	Recorded Turbi	dity/Equi	valent Levels	Above /	Triggers:						
	Daily 24-hour C Disinfection Effe			for							
	Disinfection Effectiveness Disinfection Effectiveness Monitoring Equipment Functioning Properly										
	Disinfection Effectiveness Monitoring:										
	Auto Shut Down										
	System Upset C	ccurs)									
	Disinfection System Operated and Maintained Properly										
	Disinfection System:										
l											

	_							
	Section C: For Vessels Discharging Continuously [2.1.3(B)]							
	Schematics Match Black/Gray Wastewater System							
	Operations as Described in Submitted Occumentation							
	Daily 24-hour Continuous Monitoring for Turbidity or Equivalent Monitoring							
	Turbidimeter or Equivalent Monitoring Equipment Functioning Properly							
	Auto Shut Down or Operational Controls to Insure System Shut Down if High Turbidity Occurs							
	Turbidity or Equivalent:							
	Last Calibration:							
	Trigger Level for Early Alarm:	Trigger Level for Shutdown:						
	Recorded Turbidity/Equivalent Levels Above	Triggers:						
	Daily 24-hour Continuous Monitoring for Disinfection Effectiveness							
	Disinfection Effectiveness Monitoring Equipment Functioning Properly							
	Disinfection Effectiveness Monitoring:	APPLICABLE						
	Auto Shut Down or Operational Controls to							
Ш	Insure System Shut Down if Disinfection System Upset Occurs							
	Disinfection System Operated and Maintained Properly							
	Disinfection System:							
	Section D: General (Approved to Discharge)							
	No Discharges Within ½ Miles From Shellfish Beds/Protocol (President's Point, Apple Tree Cove, Tyee Shoal, Middle Point (near Pt							
	Townsend)) Discharges Immediately Stopped When High							
	Turbidity Occurs Discharges Immediately Stopped When							
Ш	Disinfection System Upset Occurs							
	Immediate Notifications Made to WA Department of Health for Disinfection System Upset							
	Sampling Conducted 2/month, 1/month in Seattle (BOD, TSS, Fecal Coliform, pH, Chlorine Residual)							
	Whole Effluent Toxicity Testing 1 per 2 Years (homeported) or 1/40 Calls for Continuous							
	Section E: General							
\boxtimes	Wastewater Discharge Records Review	Discharge records were reviewed (blackwater/graywater/residual solids) and are maintained properly. No discharges found to be in the OCNMS, MOU waters or Washington state waters (MOU related waters). Further review will be done following the end of the season.						
\boxtimes	Wastewater Discharges protocol per MOU and managed properly	The discharge protocols are consistent with MOU requirements to not occur in MOU related waters.						
\boxtimes	Residual Solids Managed Properly/Disposal Protocol per MOU	Residual solids protocols are consistent with MOU requirements.						
	Hazardous Waste Managed Properly	Hazardous protocols are consistent with MOU requirements.						
\boxtimes	WA Hazardous Waste Guidelines Followed (Appendix vii)	Hazardous waste protocols are consistent with MOU requirements.						

Section G: Summary of Findings/Comments							
	Ammonia, Nitrogen						
	рН						
	Residual Chlorine						
	Fecal Coliform ()	APPINICAL STATE					
	Total Suspended Solids (TSS)	ay (DOD)					
	Biochemical Oxygen Demand 5-D						
Parameter Results							
Section F: Sampling Results							
Other	:						
\boxtimes	content?	the route.					
	Dechlorinated/debrominated and underway? What type of fuel is used and percent sulfur	<0.1% sulfur fuel content or EGCS treated equivalent is used throughout					
	wastes go where (plugged, blackwater, bilge)? Where is pool and spa water discharged?	Pool and spa water protocols are consistent with MOU requirements.					
\boxtimes	(prevention of erroneous materials)? Medical sinks/floor drains, chem. stor areas	Medical sinks/floor drains are reported as connected to blackwater.					
\boxtimes	How are food waste discharges handled	Food waste discharge protocols are consistent with MOU requirements.					
\boxtimes	Sculleries and Galleys – type of detergents and degreasers used (phosphate free and non-	Restaurants and galleys use detergents and degreasers that are non-toxic and phosphate free.					
\boxtimes	How is maintenance performed on the outside of the vessel (paint chipping, painting, etc)	Outside vessel maintenance protocols are consistent with MOU requirements.					
	How is deck runoff and hull cleaning handled (scuppers) (non-toxic/phosphate free cleaners, biodegradable)	Deck runoff and hull cleaning protocols are consistent with MOU requirements.					
		dditional General Questions					
<u> </u>	OCNMS rules and regs followed	to not occur in OCNMS waters.					
	not EEZ)	The discharge protocols are consistent with MOU requirements and are					
\boxtimes	Ballast Water Managed Properly (per Wash regs –reporting, treated or if open sea exchange >200 nm from outside EEZ, 50nm if	The vessel employs ballast water treatment in MOU related waters consistent with MOU requirements.					
\boxtimes	Oily Bilge Water Managed Properly (<15 ppm, no visible sheen and underway)	Oily bilge water protocols are consistent with MOU requirements.					
	minimized volume (haz waste segregation and annual testing)						
\boxtimes	Batteries Managed Properly (recycled, reclaimed, disposed of properly) Incinerator Ash Managed Properly and	Batteries management protocols are consistent with MOU requirements. Incinerator ash management is consistent with MOU requirements.					
	Opportunities Maximized (glass, cardboard, aluminum & steel cans)	per MOU requirements.					
\boxtimes	Managed Properly (prevent release of mercury) Waste Reduction/Reuse/Recycling	are consistent with MOU requirements. Waste reduction/reuse/recycling opportunities appear to be maximized					
	Unused/Outdated Pharmaceuticals Managed Properly (safely disposed of) Fluorescent and Mercury Vapor Lamp Bulbs	incineration via red medical bag wastes and witnessed by lead nurse or are brought ashore as hazardous waste when necessary. Expired IV fluids, saline solutions, and injectables are discarded down medical center drains. Fluorescent and mercury vapor lamp bulbs protocols for management					
	(PERC – haz waste – landed ashore)	Unused or outdated pharmaceuticals are disposed of either by					
\boxtimes	Dry-Cleaning Wastes and Byproducts (fluids, sludge, filter materials) Managed Properly	Dry cleaning protocols are consistent with MOU requirements.					
\boxtimes	Photo/X-Ray Waste Managed Properly (fluids, cartridges,) and landed ashore	Photo and x-ray waste protocols are consistent with MOU requirements. There is no Photo or x-ray waste on this vessel due to digital development.					
\boxtimes	Solid Waste Managed Properly (zero garbage discharge)	Solid waste protocols are consistent with MOU requirements. Solid waste discharge records were reviewed and are maintained properly. No discharges or releases of solid wastes were found to be inconsistent with MOU requirements.					

Introduction

Evan Dobrowski, Washington State Department of Ecology (Ecology) Northwest Regional Office, Water Quality Program (NWRO-WQ) conducted the inspection of the Royal Caribbean Cruises Ltd. CELEBRITY EDGE on June 7, 2024. The main contact on board the CELEBRITY EDGE was Georgios Efthymiou, Environmental Officer (EO) for the vessel. Cody Ennis, Ecology Water Quality Program also joined us for the inspection as well as David Fujimoto with Port of Seattle. Prior notification of the visit was given on May 23, 2024, for security protocol. The purpose of the inspection was to evaluate compliance with the *Memorandum of Understanding Cruise Operations in Washington State* (MOU), as amended. The CELEBRITY EDGE is not approved to discharge wastewater in MOU waters.

The CELEBRITY EDGE launched in January of 2018 and had its maiden voyage in December of 2018. The cruise ship is 1,004 feet long and 128 feet wide with a 28-foot draft. The passenger capacity is approximately 2918 with about 1,377 crew. There are 15 decks with five engines, two Azipods, and 4 tunnel thrusters. The CELEBRITY EDGE is scheduled for 18 port calls in Seattle for weekly cruises to Alaska between May 17, 2024, and September 13, 2024.

Inspection

We arrived and boarded the ship at 9:00 a.m. and began with introductions and a plan for the day with Georgios Efthymiou, EO. We discussed various waste streams and discharge protocols as well as locations of discharges in the Engine Control Room (ECR). In the ECR we viewed records and screen shots to assist with the discussion of the treatment systems. We toured the AWP, food waste system and bilge treatment. We then looked at the EGCS bleed-off treatment unit. We finalized with a brief debriefing and disembarked the vessel at 11:30 a.m.

Discharge Types and Protocols in MOU waters, Washington State waters or the Olympic Coast National Marine Sanctuary (OCNMS) (MOU related waters):

The discharge protocols start with voyage plans for each itinerary prior to that route. A matrix is developed for each route upon a detailed review of locations for allowed discharges, holding ability of the various wastestreams, and other requirements. The voyage plan for the Seattle/Alaska route details no discharges in MOU related waters. Discharges are stopped at about 13 miles prior to MOU related waters. This vessel stops in Victoria prior to Seattle. Discharges are resumed 13 miles out of MOU related waters or per Canadian requirements. Maps show the area of stopped discharge prior to entering the OCNMS and Strait of Juan de Fuca.

If a discharge is to occur, the Bridge contacts the ECR staff when nearing a discharge location. Confirmations are made between the Bridge and ECR and discharge ports are opened. All discharges are logged in the NAPA system as well as in the ECR for certain discharge types. Treated sewage and graywater discharges are allowed in Canadian waters and then off again prior to MOU related waters. For black water and gray water, the latitude and longitude coordinates are recorded in the Sewage and Graywater Discharge Record Book. The date, time and location of both the start and the stop of the discharges are recorded, along with the discharge port, volume, effluent type, flow rate, and speed. The EGCS is off at about 4 nautical miles and put into closed loop per company policy.

Discharge Types

Scanship Advanced Wastewater Treatment System or Advanced Wastewater Purification (AWP):

There is one AWP on the vessel. Black water, which includes toilet waste, and infirmary drains moves by vacuum to one of five Evac collection tanks. From the collection tanks, it goes to the screener. Solids are sent to the biowaste tank, then to the incinerator and liquid moves to a tank and is then pumped to the biostep. Gray water consists of sink, shower, galley water, laundry water and potentially pool water and is collected in one of two mixing tanks. From the mixing tanks, the liquid moves to the 5-step biostep for biological treatment (biofilm on rotating plastic pieces – air added with blowers. A defoamer can be used to control foam prior to the biostep.

After the biostep, liquid moves to a dosing unit where a mix of polymers and coagulants are added. Liquid then moves to one of two Dissolved Air Flotation (DAF) (clarification via dissolved air flotation tanks). An air and water mixture is added to the bottom of the flotation tanks to keep turbulence at the bottom and to allow the solids to rise to the top, along with the help of the chemical addition. Skimmers on the top skim the solids into a sludge pocket which is then pumped to the bioresidue tanks and to the decanter for drying and incineration. Some solids are sent back to the biostep for biological enhancement. Liquid flow then moves to one of the two polishing filters for ultrafiltration.

Liquid flow then moves to ultraviolet (UV) light disinfection. There are two UV units, one on standby. Flow from the UV units is either discharged directly overboard via the discharge port, or is re-circulated to the mixing tanks. Grease from the galleys is collected to prevent it from entering and interfering with the Scanship AWP.

The cruise line uses a maintenance system for work orders and maintenance. Manufacturer recommendations for maintenance of each piece of equipment is included in the system which triggers staff when maintenance is required. Total suspended solids (TSS) (equivalent to turbidity) is monitored continuously at UV disinfection, as is the W/m2 (intensity). If TSS exceeds 30 mg/l, the system automatically stops discharging and recirculates back to the mixing tank. PH is also monitored for adjustments and trigger the chemical additions of coagulant and polymer. There are several monitors throughout the system that are used to access controls as well as in the ECR. Coliform, chlorine, COD, TSS and pH is monitored regularly on board the vessel for system optimization and sampling is done an outside lab as required for Alaska DEC on this route. Random blackwater/graywater discharge records were reviewed during the inspection, and showed no discharges in MOU related waters.

Bilge:

Oily bilge water is treated with one of two Marine floc oily water separators (OWS). This includes pumping oily bilge water to a settling tank, then onto processing in the MarinFloc OWS. From there the clean bilge goes to the Clean Bilge Tank and is then discharged if in an area approved – outside of MOU related waters. A white box is used to only allow discharges at less than 5 ppm oil content maximum. Any treated bilge that does not meet that level is sent by y-valve to the dirty bilge tank and onto the dirty bilge settling tank for re-processing. The discharge protocol is to discharge treated oily bilge at less than 5 ppm outside of MOU related waters, at sea. The EO confirmed that he is not aware of any rerouting of oily bilge and that any staff can report concerns. Reports can be made through the staff/line or through the IMO whistleblower reporting. The OWS were off and recirculating during the inspection and not discharging.

Ballast:

Ballast water is treated on board with a separator system and UV disinfection. Stability is typically managed with the various tanks on the vessel.

Pools:

There are three pools, and four whirlpools. Pools and whirlpools are empties outside directly overboard if outside of MOU related waters, or if necessary when inside, the water is sent to the graywater mixing tanks.

Food Waste:

Food waste is sent from the galleys to food waste holding tanks. From there, the food waste goes through a pulper – food press. The liquid from the pulper goes to the graywater mixing tanks and the AWP. The food goes to a biowaste dryer and incineration. Any food waste that can't be pulped is incinerated. A grease separator collects grease from the galleys and is combined with used cooking oil for on-shore recycling. Food waste discharges are logged in the NAPA system.

Outside Vessel:

Deck wash is done with NPDES VGP allowed materials (non-toxic, phosphate free, biodegradable cleaners) and processes. Outside vessel maintenance such as paint chipping and painting follows a SOP with the Port of Seattle and Best Management Practices are used when conducting work. It is first cleared with agents and port approval. BMPs include secondary containment for paint and two staff per painting, one to assure paint is contained.

Laundry:

Dry cleaning is done onboard using DF-2000 fluid. Laundry water is sent to graywater and discharged outside of MOU related waters.

Hazardous Waste and Incineration:

Hazardous waste is not offloaded in Seattle, only in Victoria on this route. Incinerators (2) are not used in port, only underway.

Medication:

Unused or outdated pharmaceuticals are sent to the incinerator for disposal. Narcotics are sent to the blackwater system in the medical facility for security and keeping the narcotics from leaving the medical facility. Drains from the medical facility go to the blackwater tanks.

Solid Waste:

Solid waste (garbage, recyclables, etc) is collected, sorted, and either reused, recycled, incinerated or off-loaded to shore in Victoria on this route as appropriate.

EGCS:

The vessel has five main engines. ECA fuel-sulfur compliance is achieved either through the use of marine gas oil at about 0.01 % sulfur content (below the 0.1% sulfur content fuel ECA limit), or with higher sulfur heavy fuel oil (HFO) – typically 1.4-2.7% sulfur, treated by the EGCS to achieve equivalent emissions. The vessel was bunkering fuel during the inspection. It is the RCCL policy to be in closed loop within 4 nautical miles. The vessel uses a Wartsila hybrid EGCS on board which is a wet hybrid open-loop or closed-loop system to minimize the sulfur oxide emissions (SOx). There are two separate systems. In closed-loop, water is pumped from a process water tank up the scrubber. Water is sprayed at the exhaust and is sent down the tower to the process tank. A de-aeration tank is used to settle the exhaust solids. Washwater is then treated by a centrifugal solids separator. A bleed-off treatment unit is used in closed-loop which includes the addition of coagulant, caustic soda, and flocculant/polymer. The vessel has the ability to hold the bleed-off water for about 72 hours, depending on the sulfur content of the fuel and treatment. If the treated bleed-off is above the VGP limits, it recirculates for treatment. In open-loop, sweater is pumped from the seachest up the tower. A continuous monitoring system (CMS) is used to continuously monitor the discharge water, as well as influent for certain parameters. PAH, temperature, turbidity and pH are monitored at the effluent discharge. The bleed-off discharge is typically about 50 cubic meters per day (m³/day), with a capacity of 153 m³/day.

Conclusions and Recommendations

The protocols for discharges are clear. Records were orderly and appeared consistent with the MOU. The treatment systems appear to be operating well.

Attachments: Photographs

Copies to:

John Hanley, Sr. Analyst, Environmental Operations and Compliance, RCCL

Elizabeth Hackley, RCCL

Georgios Efthymiou, Celebrity Cruises

Cameron Harris-Browne, RCCL

Alex Adams, Port of Seattle

David Fujimoto Port of Seattle

Amy Jankowiak, Ecology

Evan Dobrowski, Ecology

Cody Ennis, Ecology

Central Files: Royal Caribbean Cruises Ltd - CELEBRITY EDGE WQ 6.1

Section H: Signatures					
Name and Signature of Inspector:	Agency/Office/Telephone:	<u>Date</u>			
Evan Dobrowski Evan Dobrowski	Department of Ecology Northwest Regional Office Compliance Specialist 425-213-4230	August 15, 2024			



Photo # 1 Image: IMG_1672 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: EGCS overview screen

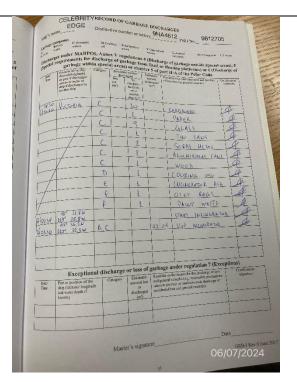


Photo # 3 Image: IMG_1674 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Garbage Discharge log



Photo # 2 Image: IMG_1673 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Garbage Discharge log

			, -		3	3		
	30/02:30	2 15,7 W 128° 42,5 W 48° 41,8 W	8_	3			START BURNING MIDICAL	
	30/10:00	1 480 34.60	F			2	500 BURNING MEDICAL	
	30/10:4	418 34,6N	A.C			07/2,8	START BARNING MEDICAL STOP BARNING MEDICAL STOP INCINTERADE	
	30/10:40	VICTORIA	A		4.4		PLASTIC &	
	30/20:30	VICTORIA	В		11		FOOD WATER	
		1	C		15,6		DRY WAITE	
			C		20.8		CARD BOARD	
		/	(1		PAPER	
		/	C		11		GLASS	
	/		C		1		TIN CANS	
	1		C		1,3		SCAP METAL A	
			C		2,3		ALUNIUM CAN D	
			C		1		ALUNIUM CAN DE BROKEN CHOA CHIDA	
11 13	Exceptional discharge or loss of garbage under regulation 7 (Exceptions)							
				ту	Estimated amount lost and general remarks (e.g. reasonable precutions of discharged (er)) and general remarks (e.g. reasonable precutions taken to prevent or mainties each discharge or decidental loss and general remarks)			

Photo # 4 Image: IMG_1675 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Garbage Discharge log

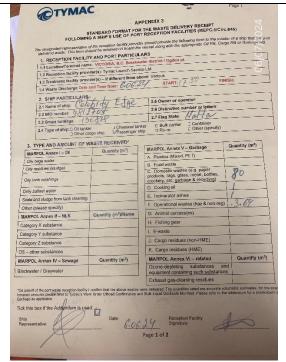


Photo # 5 Image: IMG_1676 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Waste Delivery Receipt

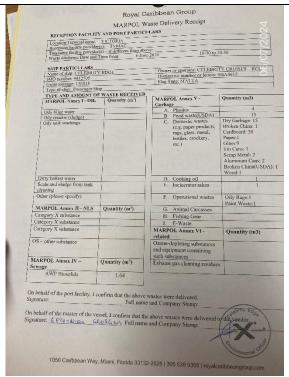


Photo # 6 Image: IMG_1677 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Waste Delivery Receipt



Photo # 7 Image: IMG_1678 Date: 6/7/2024

Taken by: Evan Dobrowski Description: Voyage map

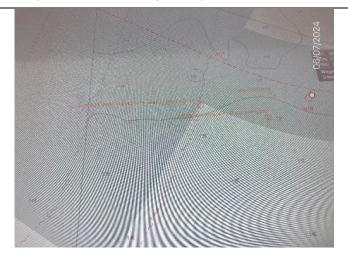


Photo # 8 Image: IMG_1679 Date: 6/7/2024

Taken by: Evan Dobrowski Description: Voyage map



Photo # 9 Image: IMG_1680 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Environmental Discharge plan



Photo # 11 Image: IMG_1682 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Guest and Crew capacity logs

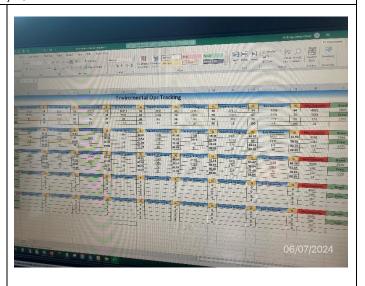


Photo # 10 Image: IMG_1681 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Environmental Operations Tracking

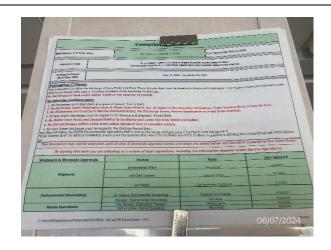


Photo # 12 Image: IMG_1683 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Gray Water and Food Waste Discharge

Requirements.

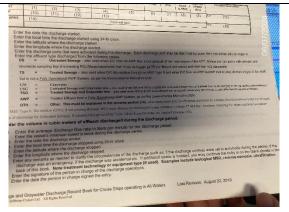


Photo # 13 Image: IMG_1684 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Blackwater and Gray water discharge logs

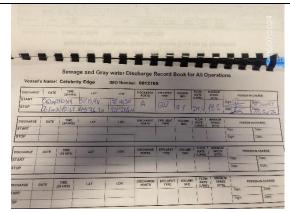


Photo # 14 Image: IMG_1685 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Blackwater and Gray water discharge logs

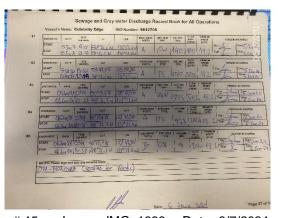


Photo # 15 Image: IMG_1686 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Blackwater and Gray water discharge logs



Photo # 16 Image: IMG_1687 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Blackwater and Gray water discharge logs

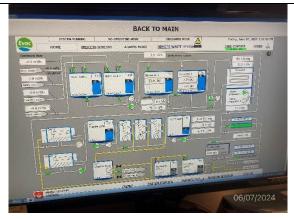


Photo # 17 Image: IMG_1688 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Treatment system overview



Photo # 18 Image: IMG_1689 Date: 6/7/2024

Taken by: Evan Dobrowski Description: M/V Celebrity Edge

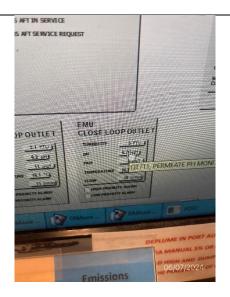


Photo # 19 Image: IMG_1690 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Screen showing EGCS in closed loop

operation.

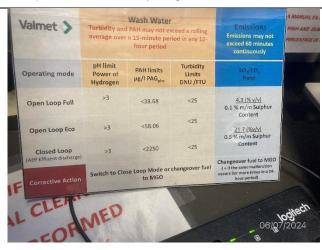


Photo # 20 Image: IMG_1691 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: EGCS discharge parameter requirements.

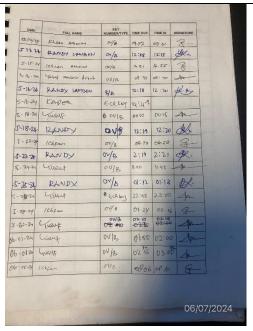


Photo # 21 Image: IMG_1692 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Discharge valve key log

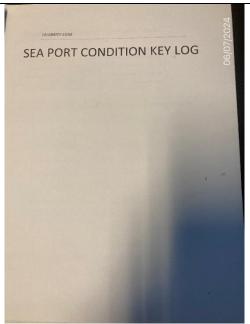


Photo # 22 Image: IMG_1693 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Discharge valve key log



Photo # 23 Image: IMG_1694 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Engine 2

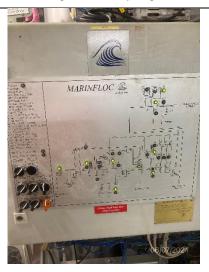


Photo # 24 Image: IMG_1695 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Mainfloc bilge system overview.





Taken by: Evan Dobrowski Description: Bilge alarm system



Photo # 27 Image: IMG_1698 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Whitebox with locks secured



Photo # 26 Image: IMG_1697 Date: 6/7/2024

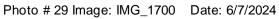
Taken by: Evan Dobrowski Description: Bilge water filters.



Photo # 28 Image: IMG_1699 Date: 6/7/2024

Taken by: Evan Dobrowski Description: DAF units





Taken by: Evan Dobrowski Description: UV treatment systems



Photo # 30 Image: IMG_1701 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Sewage treatment filters



Photo # 31 Image: IMG_1702 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: DAF unit with lid open



Photo # 32 Image: IMG_1703 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Sewage treatment UV filter unit.



Photo # 33 Image: IMG_1704 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Sewage overboard valve in the closed

position



Photo # 35 Image: IMG_1706 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Sewage treatment pipe flocculator



Photo # 34 Image: IMG_1705 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Sewage overboard valve in the closed

position



Photo # 36 Image: IMG_1707 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Sewage treatment pipe flocculator



Photo # 37 Image: IMG_1708 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Flocculant hopper and mixing tank

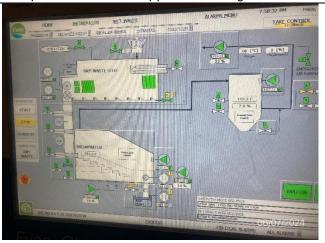


Photo # 39 | Image: IMG_1710 | Date: 6/7/2024

Taken by: Evan Dobrowski Description: Incinerator overview



Photo # 38 Image: IMG_1709 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Flocculant used in hopper



Photo # 40 Image: IMG_1711 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: EGCS sludge outlet valve in closed position



Photo # 41 Image: IMG_1712 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Valmet Seawater Cyclone - Part of EGCS

system.



Photo # 42 Image: IMG_1713 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Valmet Seawater Cyclone - Part of EGCS

system.



Photo # 43 Image: IMG_1714 Date: 6/7/2024

Taken by: Evan Dobrowski
Description: EGCS filter housing



Photo # 44 Image: IMG_1715 Date: 6/7/2024

Taken by: Evan Dobrowski Description: EGCS bag filter



Taken by: Evan Dobrowski

Description: Optifilter Aft Terminal box



Photo # 47 Image: IMG_1718 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Blackwater Screening units



Photo # 46 Image: IMG_1717 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Bio Sludge Dewatering press

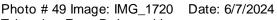


Photo # 48 Image: IMG_1719 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Blackwater Screening units





Taken by: Evan Dobrowski

Description: Bio Sludge Dewatering press



Photo # 50 Image: IMG_1721 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Bio Sludge Dewatering press



Photo # 51 Image: IMG_1722 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Broken plates for recycling



Photo # 52 Image: IMG_1723 Date: 6/7/2024

Taken by: Evan Dobrowski Description: Densifier



Photo # 53 Image: IMG_1724 Date: 6/7/2024

Taken by: Evan Dobrowski Description: Shredder



Photo # 54 Image: IMG_1725 Date: 6/7/2024

Taken by: Evan Dobrowski Description: Glass Crusher



Photo # 55 Image: IMG_1726 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Recycling cans for segregating flammables



Photo # 56 Image: IMG_1727 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Used cooking oil storage



Photo # 57 Image: IMG_1728 Date: 6/7/2024

Taken by: Evan Dobrowski Description: Waste storage locker



Photo # 58 Image: IMG_1729 Date: 6/7/2024

Taken by: Evan Dobrowski Description: Waste storage locker



Photo # 59 Image: IMG_1730 Date: 6/7/2024

Taken by: Evan Dobrowski
Description: Waste storage locker



Photo # 60 Image: IMG_1731 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Laundry Chemical Storage locker.



Photo # 61 Image: IMG_1732 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Laundry Chemical Storage locker.



Photo # 62 Image: IMG_1733 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Laundry chemical DF-2000

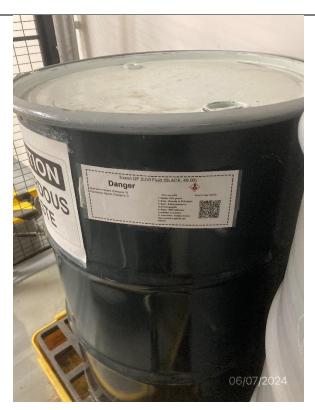


Photo # 63 Image: IMG_1734 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Laundry chemical DF-2000

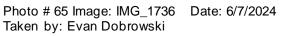


Photo # 64 Image: IMG_1735 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Laundry chemical DF-2000





Description: Laundry chemicals in use.



Photo # 67 Image: IMG_1738 Taken by: Evan Dobrowski Date: 6/7/2024

Description: Laundry chemicals in use.



Photo # 66 Image: IMG_1737 Date: 6/7/2024

Taken by: Evan Dobrowski

Description: Laundry chemicals in use.