

September 4th, 2025

Transmitted via email to: GWRI461@ECY.WA.GOV (Gail Wright)

Washington State Department of Ecology
Eastern Regional Office
4601 N. Monroe St.
Spokane, WA 99205-1295

Attn: Gail Wright

Re: Administrative Name Change for Approval Order No. 25AQ-E029

Dear Ms. Wright,

Please be advised that effective August 21, 2025, Viterra USA LLC has changed its name to Bunge USA LLC. This follows the completion of the announced combination of Bunge and Viterra on July 2, 2025.

In accordance with the Washington State Department of Ecology's requirements, we are submitting the attached Notice of Construction (NOC) application for an administrative change. Supporting documentation evidencing the legal name change is also enclosed.

This request is strictly administrative in nature. There are no changes to facility operations, equipment, or emissions associated with this request. We kindly request that Approval Order No. 25AQ-E029 be updated to reflect the current legal business name of the company.

Should you have any questions or require additional information, please do not hesitate to contact me at 306-529-6487 or stephanie.sawchuk@bunge.com.

Thank you for your attention to this matter.

Sincerely,

A handwritten signature in black ink, reading "Stephanie Sawchuk". The signature is fluid and cursive, with the first name and last name clearly legible.

Stephanie Sawchuk
Environmental Affairs Specialist
Bunge Canada Inc



Notice of Construction Application

A notice of construction permit is required before installing a new source of air pollution or modifying an existing source of air pollution. This application applies to facilities in Ecology's jurisdiction. Submit this application for review of your project. For general information about completing the application, refer to Ecology Forms ECY 070-410a-g, "Instructions for Ecology's Notice of Construction Application."

Ecology offers up to two hours of free pre-application assistance. We encourage you to schedule a pre-application meeting with the contact person specified for the location of your proposal, below. If you use up your two hours of free pre-application assistance, we will continue to assist you after you submit Part 1 of the application and the application fee. You may schedule a meeting with us at any point in the process.

Upon completion of the application, please enclose a check for the initial fee and mail to:

**Department of Ecology
Cashiering Unit
PO Box 47611
Olympia, WA 98504-7611**

For Fiscal Office Use Only: 0299-3030404-B00-216--001--000404

Check the box for the location of your proposal. For assistance, call the appropriate office listed below:

Check box	Ecology Permitting Office	Contact
☐	Chelan, Douglas, Kittitas, Klickitat, or Okanogan County Ecology Central Regional Office (509) 575-2490	Lynnette Haller (509) 457-7126 lynnette.haller@ecy.wa.gov
☒	Adams, Asotin, Columbia, Ferry, Franklin, Garfield, Grant, Lincoln, Pend Oreille, Stevens, Walla Walla, or Whitman County Ecology Eastern Regional Office (509) 329-3400	Karin Baldwin (509) 329-3452 karin.baldwin@ecy.wa.gov
☐	San Juan County Ecology Northwest Regional Office (206) 594-0000	David Adler (425) 649-7267 david.adler@ecy.wa.gov
☐	For actions taken at Kraft and Sulfite Paper Mills and Aluminum Smelters Only Ecology Industrial Section (360) 407-6900	James DeMay (360) 407-6868 james.demay@ecy.wa.gov
☐	For actions taken on the US Department of Energy Hanford Reservation Only Ecology Nuclear Waste Program (509) 372-7950	Lilyann Murphy (509) 372-7951 lilyann.murphy@ecy.wa.gov

Check the box below for the fee that applies to your application.

New project or equipment:

- ☐ **\$1,904: Basic project** initial fee covers up to 16 hours of review.
- ☐ **\$12,614: Complex project** initial fee covers up to 106 hours of review.

Change to an existing permit or equipment:

- ☒ **\$357: Administrative or simple change** initial fee covers up to 3 hours of review. Ecology may determine your change is complex during the completeness review of your application. If you project is complex, you must pay the additional xxx before we will continue working on your application
- ☐ **\$1,190: Complex change** initial fee covers up to 10 hours of review
- ☐ **\$350flat fee:** Replace or alter control technology equipment under WAC 173-400-114. Ecology will contact you if we determine your change belongs in another fee category. You must pay the fee associated with that category before we will continue working on your application.

Read each statement below, then check the box next to it to acknowledge that you agree.

- ☒ The initial fee you submitted may not cover the cost of processing your application. Ecology will track the number of hours spent on your project. If the number of hours Ecology spends exceeds the hours included in your initial fee, Ecology will bill you \$119 per hour for the extra time.
- ☒ You must include all information requested by this application. Ecology may not process your application if it does not include all the information requested.
- ☒ Submittal of this application allows Ecology staff to visit and inspect your facility.

Part 1: General Information

I. Project, Facility, and Company Information

1. Project Name: Administrative Name Change
2. Facility Name: Warden Plant
3. Facility Street Address:
1875 W 1st St Warden, WA 98857
4. Facility Legal Description: Lot 1 PORT OF WARDEN NO.5 SHOURT PLAT 16 17 30
5. Company Legal Name (if different from Facility Name):
6. Company Mailing Address (street, city, state, zip)
1875 W 1st St Box 10 Warden, WA 98857

II. Contact Information and Certification

1. Facility Contact Name (who will be onsite): Eric Sims
2. Facility Contact Mailing Address (if different than Company Mailing Address):

3. Facility Contact Phone Number: 509-349-8456
4. Facility Contact E-mail: Eric.Sims@Bunge.com
5. Billing Contact Name (who should receive billing information):
Eric Sims or Jolene Justice
6. Billing Contact Mailing Address (if different Company Mailing Address):
1875 W 1st St, PO Box 10, Warden WA, 98857
7. Billing contact Phone Number: 509-349-8450
8. Billing Contact E-mail: us.warden.accounts.payable@bunge.com
9. Consultant Name (optional – if 3rd party hired to complete application elements):

10. Consultant Organization/Company: _____
11. Consultant Mailing Address (street, city, state, zip): _____
12. Consultant Phone Number: _____
13. Consultant E-mail: _____
14. Responsible Official Name and Title (who is responsible for project policy or decision making):
Eric Sims
15. Responsible Official Phone: 509-349-8456
16. Responsible Official E-mail: Eric.Sims@Bunge.com
17. Responsible Official Certification and Signature:

I certify that the information on this application is accurate and complete.

Signature: 
Eric Sims (Aug 27, 2025 12:59:07 PDT) Date: 08/27/2025

Part 2: Technical Information

The Technical Information may be sent with this application form to the Cashiering Unit, or may be sent directly to the Ecology regional office with jurisdiction along with a copy of this application form.

For all sections, check the box next to each item as you complete it.

III. Project Description

- ☐ Written narrative describing your proposed project.
- ☐ Projected construction start and completion dates.
- ☐ Operating schedule and production rates.
- ☐ List of all major process equipment and manufacturer and maximum rated capacity.
- ☐ Process flow diagram with all emission points identified.
- ☐ Plan view site map.
- ☐ Manufacturer specification sheets for major process equipment components
- ☐ Manufacturer specification sheets for pollution control equipment.
- ☐ Fuel specifications, including type, consumption (per hour and per year) and percent sulfur.

IV. State Environmental Policy Act (SEPA) Compliance

Check the appropriate box below.

- ☐ SEPA review is complete. Include a copy of the final SEPA checklist and SEPA determination (e.g., DNS, MDNS, and EIS) with your application.
- ☐ SEPA review has not been conducted:
 - ☐ If review will be conducted by another agency, list the agency. You must provide a copy of the final SEPA checklist and SEPA determination before Ecology will issue your permit.
Agency reviewing SEPA: _____
 - ☐ If the review will be conducted by Ecology, fill out a SEPA checklist and submit it with your application. You can find a SEPA checklist online at <https://ecology.wa.gov/Regulations-Permits/SEPA/Environmental-review/SEPA-document-templates>

V. Emissions Estimations of Criteria Pollutants

Does your project generate criteria air pollutant emissions? ☐ Yes ☐ No

If yes, please provide the following information regarding your criteria emissions in the application.

- ☐ The names of the criteria air pollutants emitted (i.e., NO_x, SO₂, CO, PM_{2.5}, PM₁₀, TSP, VOC, and Pb)
- ☐ Potential emissions of criteria air pollutants in tons per hour, tons per day, and tons per year (include calculations)
- ☐ If there will be any fugitive criteria pollutant emissions, clearly identify the pollutant and quantity

VI. Emissions Estimations of Toxic Air Pollutants

Does your project generate toxic air pollutant emissions? ☐ Yes ☐ No

If yes, please provide the following information regarding your toxic air pollutant emissions in your application.

- ☐ The names of the toxic air pollutants emitted (specified in [WAC 173-460-150](http://apps.leg.wa.gov/WAC/default.aspx?cite=173-460-150)¹)
- ☐ Potential emissions of toxic air pollutants in pounds per hour, pounds per day, and pounds per year (include calculations)
- ☐ If there will be any fugitive toxic air pollutant emissions, clearly identify the pollutant and quantity

VII. Emission Standard Compliance

- ☐ Provide a list of all applicable new source performance standards, national emission standards for hazardous air pollutants, national emission standards for hazardous air pollutants for source categories, and emission standards adopted under Chapter 70A.15 RCW.

Does your project comply with all applicable standards identified? ☐ Yes ☐ No

VIII. Best Available Control Technology

- ☐ Provide a complete evaluation of Best Available Control Technology (BACT) for your proposal.

IX. Ambient Air Impacts Analyses

Please provide the following:

- ☐ Ambient air impacts analyses for Criteria Air Pollutants (including fugitive emissions)
- ☐ Ambient air impacts analyses for Toxic Air Pollutants (including fugitive emissions)
- ☐ Discharge point data for each point included in air impacts analyses (include only if modeling is required)
 - ☐ Exhaust height
 - ☐ Exhaust inside dimensions (ex. diameter or length and width)
 - ☐ Exhaust gas velocity or volumetric flow rate
 - ☐ Exhaust gas exit temperature
 - ☐ The volumetric flow rate
 - ☐ Description of the discharges (i.e., vertically or horizontally) and whether there are any obstructions (ex., raincap)
 - ☐ Identification of the emission unit(s) discharging from the point
 - ☐ The distance from the stack to the nearest property line
 - ☐ Emission unit building height, width, and length
 - ☐ Height of tallest building on-site or in the vicinity and the nearest distance of that building to the exhaust
 - ☐ Whether the facility is in an urban or rural location

Does your project cause or contribute to a violation of any ambient air quality standard or acceptable source impact level? ☐ Yes ☐ No

To request ADA accommodation, call Ecology at (360) 407-6800, 711 (relay service), or (877) 833-6341 (TTY)

¹ <http://apps.leg.wa.gov/WAC/default.aspx?cite=173-460-150>

August 21, 2025

Name Change Notification

Hello,

Please be advised that effective August 21, 2025 Viterra USA LLC has changed its name to **Bunge USA LLC**. This follows the completion of the announced combination of Bunge and Viterra on July 2, 2025. Further, we have implemented an updated visual identity and are now using the following branding:



Your rights and obligations under contracts entered into with Viterra USA LLC will not change and will remain under the same legal entity, renamed Bunge USA LLC.

Aside from the name change and brand update, there will not be any changes to contract details, bank account numbers, our company address, staff, our registered company number or tax numbers.

I would request that you change Viterra USA LLC to Bunge USA LLC where it appears in any of your business systems. If you require additional information, please contact me directly.

I look forward to our continued relationship.

Sincerely,

A handwritten signature in black ink, appearing to read "Stephanie Sawchuk".

Stephanie Sawchuk
Environmental Affairs Specialist
Bunge Canada Inc.



Work Item 1574662500082
Original File Number 710140400026

STATE OF MINNESOTA
OFFICE OF THE SECRETARY OF STATE
FILED

08/21/2025 11:59 PM

Steve Simon

Steve Simon
Secretary of State



Office of the Minnesota Secretary of State

Minnesota Limited Liability Company | Amendment to Articles of Organization

Minnesota Statutes, Chapter 322C



Read the instructions before completing this form.

Filing Fee: \$55 for expedited service in-person and online filings, \$35 if submitted by mail

Note: Information provided when filing a business entity is public data and may be viewable online. This includes but is not limited to all individual names and addresses.

1. File Number: 710140400026

2. List the name of this company currently on file with the Office of the Minnesota Secretary of State: (Required)
Viterra USA LLC

3. The articles of organization for this Limited Liability Company are amended pursuant to Chapter 322C.

AMENDMENT OPTIONS: Complete as many amendment options as apply. Complete an option only if you are changing the information related to that option.

4. The company name is changed to:

Bunge USA LLC

5. The registered office address is changed to:

Street Address (<i>A post office box by itself is not acceptable</i>)	City	MN State	Zip Code
---	------	-------------	----------

6. The registered agent is changed to:

7. The business mailing address has changed to:

Address	City	State	Zip Code
---------	------	-------	----------

8. The articles of organization are otherwise amended as

9. I, the undersigned, certify that I am signing this document as the person whose signature is required, or as agent of the person(s) whose signature would be required who has authorized me to sign this document on his/her behalf, or in both capacities. I further certify that I have completed all required fields, and that the information in this document is true and correct and in compliance with the applicable chapter of Minnesota Statutes. I understand that by signing this document I am subject to the penalties of perjury as set forth in Section 609.48 as if I had signed this document under oath.

[Signature]
Signature of Authorized Person or Authorized Agent

Aug 21, 2025
Date